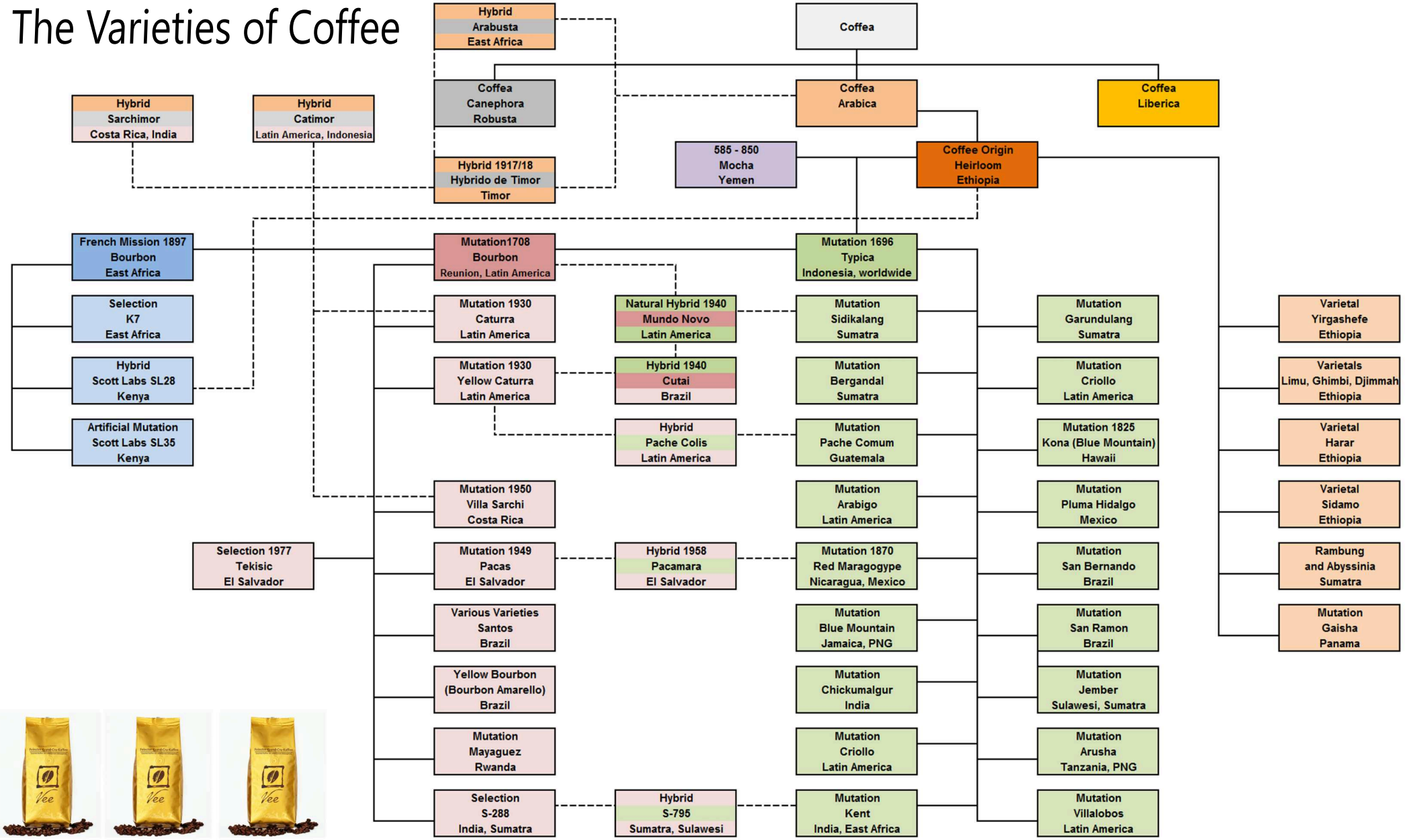The Varieties of Coffee